

Work Order ID 68380

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Wednesday, April 13, 2011 6:55:28 PM

Item ID: D3912-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Eyebolt

Start Date: 4/12/2011 Start Qty: 12.00



Cust Item ID:

Required Date: 4/15/2011 Req'd Qty: 12.00



Customer:

Reference:

11.04.13

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D3912

B

100

0.00



Doosan

Doosan Lathe

Memo

TURN AS PER FOLIO FA871 AND DWG

Prog Rev:

Dwg Rev: *13*

Deburr as required

*11.4.18**12*

0.00

110

0.00



QC

Quality Control

QC2- Inspect parts off machine FA1/FA1B

Memo

*11.4.18**12*

0.00

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Start Date: 4/12/2011 Start Qty: 12.00



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Required Date: 4/15/2011 Req'd Qty: 12.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

SD 11/4/19

12

130

Identify as per dwg & Stock Location: 9/

0.00



Packaging

Memo

0.00

Packaging

11/4/19 SD (12)

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/4/19 JF

W 11/4/19

Picklist Print

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Work Order ID: 68380

Parent Item: D3912-1

Parent Item Name: Eyebolt




Start Date: 4/12/2011

Required Date: 4/15/2011

Start Qty: 12.00

Required Qty: 12.00

Comments: IPP RevA: New issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M303R2.000  303 ROUND BAR 2"		Purchased	No			100	f	20.6300	0.25	3.157895		11.4.18	

Location

MAT029

Loc Qty

20.63

Loc Code

116656

7.96

116700

12.67

31

DART AEROSPACE LTD		Work Order:	68380
Description: Eyebolt		Part Number:	D3912-1
Inspection Dwg: D3912 Rev: B		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.13	+/-0.030	.130	/		Dep. 02	
Ø0.700	+/-0.010	.698	/		All.	
Ø0.500	+/-0.010	.498	/			
0.90	+/-0.030	.902	/			
0.13 x 45°	+/-0.030 x 0.5°	.120	/			
0.22	+/-0.030	.221	/			
0.75	+/-0.030	.750	/			
0.970	+/-0.010	.972	/			
1.72	+/-0.030	1.720	/			
1.20	+/-0.030	1.195	/			
0.625	+/-0.010	.620	/			
2.23	+/-0.030	2.225	/			
R0.13	+/-0.030	.134	/			
R0.015	+/-0.010	R.015	/			
0.625	+/-0.010	.620	/			
Ø0.650	+/-0.010	.652	/			
1.100	+/-0.010	1.101	/			
0.44	+/-0.030	.440	/			
R0.13	+/-0.030	.126	/			
1.00	+/-0.030	1.006	/			
0.25	+/-0.030	.246	/			
0.88	+/-0.030	.881	/			
0.11	+/-0.030	.108	/			
Ø0.719	+0.010/-0.000	.723	/			

Measured by: ml	Audited by: [Signature]	Preliminary Approval:
Date: 11-4-18	Date: 11/4/19	Date:

Rev	Date	Change	Revised by	Approved
A	10.06.07	New Issue	KJ	
B	10.08.09	Dimensions revised per Dwg Rev B	KJ	[Signature]

